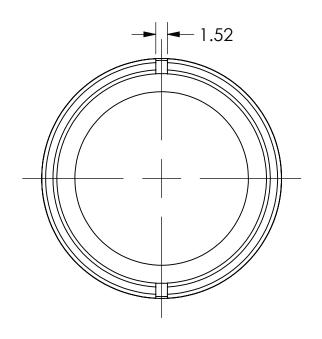
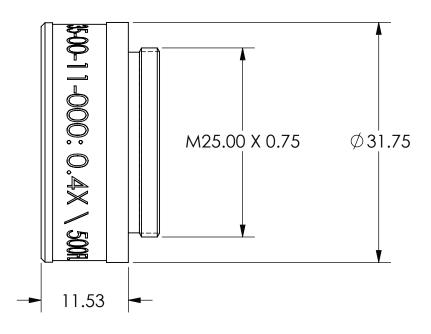
revisions record						
REV.	ECN	DESCRIPTION	CHG BY DATE	APR. BY DATE		
A		released for production	GS 9NOV12	PD 9NOV12		





ALL DIMENSIONS ARE FOR REFERENCE ONLY

EXPORT CLASSIFICATION: EAR99	TIREAD CEASS. OII, Og		0.0 inch 1.0	Qioptiq, Inc. 78 Schuyler Baldwin Dr. Photonics for Innovation Fairport, NY 14450 USA		
CHAMFER THREADS 30DEG.		DIMENSIONS ARE IN MILLIMETERS AND INCLUDE CHEMICALLY				
HTS CODE: 6002.11.6000	CODE: 6002.11.6000 TO ROOT DIA					
THIS TECHNICAL DATA IS CONTROLLED UND ADMINISTRATION REGULATIONS AS EAR99 A FOREIGN PERSON, EITHER IN THE U.S. OR A WRITTEN APPROVAL OF GIOPTIQ. INC. OR A	AND MAY NOT BE EXPORTED TO ABROAD, WITHOUT THE PRIOR	APPLIED OR PLATED FINISHES UNTOLERANCED DIMENSIONS .XX = ±0.13 .X = ±0.3 ANGLES = ±0°30' CONCENTRICITY=0.08 TIR	0.0 mm 25.0	THIS DOCUMENT IS THE PROPRIETARY INFORMATION OF QIOPTIQ, INC. ITS USE IS AUTHORIZED ONLY FOR RESPONDING TO REQUEST FOR QUOTATION OR PERFORMANCE OF WORK FOR QIOPTIQ, INC.		
DEPARTMENT OF COMMERCE.			SOLIDWORKS	$\perp^{TITLE:}$ 0.4X \ 500FL LOWER LET	214	
DRAWN: G.SCHENKER 9 NOV 12		BREAK ALL SHARP EDGES: 0.13 MIN, 0.26 MAX		OUTLINE DRAWING	13	
	APPROVED: P.DILLON	MAX SURFACE 0.8/		SIZE DWG. NO.	REV.	
FINISH:	9 NOV 12	ROUGHNESS		A 35-00-11-000	Ι Δ	
	SCALE: 2:1		SHEET 1 OF 1	/\		